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Evolution of approaches to intelligent microclimate control in industrial environments: A review of models for cyber-physical systems

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This article presents a systematic review of modern approaches to intelligent forecasting and control of microclimate parameters in industrial environments within the context of cyber-physical systems (CPS) development. The analysis covers classical control methods (PID), heuristic techniques (Fuzzy Logic), machine-learning-based approaches, as well as neural network architectures of varying complexity, including multilayer perceptrons (MLP), recurrent models (RNN, LSTM, GRU), and nonlinear autoregressive neural networks with exogenous inputs (NNARX). Special attention is given to the NNARX model as one of the most promising solutions for short-term forecasting of microclimate parameters in inertial industrial ventilation and thermal regulation systems.

The article highlights the specific aspects of integrating forecasting models into CPS structures, where the combination of sensors, actuators, and the computational cyber layer forms an adaptive real-time control loop. A comparative analysis of the main neural network architectures is conducted based on accuracy, dynamic modeling capability, incorporation of external factors, and suitability for CPS implementation.

The literature review reveals several research gaps, including an insufficient number of studies addressing complex microclimate interactions (T, H, CO_2), the lack of universal parametric models, limited availability of real industrial datasets, and the challenges of ensuring real-time operation of forecasting models. Promising future research directions are outlined, such as the development of microclimate digital twins, the adoption of Edge AI solutions, hybrid NNARX+FLC control strategies, and the adaptation of microclimate control systems to the principles of Industry 5.0.

Key words: intelligent microclimate control; cyber-physical systems; neural networks; RNN; NNARX.

Introduction

A stable microclimate is one of the key factors determining the efficiency of modern industrial processes, as it directly influences product quality, the safety of technological operations, working conditions for personnel, and the overall energy efficiency of an enterprise. In many industrial sectors deviations in temperature, humidity, or gas composition from optimal values lead to reduced product output, accelerated equipment wear, and increased energy consumption. Therefore, maintaining stable microclimate parameters is considered not only a technical task but also an essential component of strategies aimed at improving production quality and competitiveness [1-12].

The emergence of new technological paradigms within the Industry 4.0 concept has transformed approaches to automation. Cyber-physical systems (CPS), integrating sensors, actuators, computational models, and network infrastructure into a unified intelligent control loop, have become the foundation for flexible and adaptive production processes. In such systems the microclimate is viewed as a complex dynamic object interacting with technological equipment, personnel, and the external environment, which significantly increases the requirements for the accuracy and responsiveness of control algorithms [13-22].

Traditional regulation methods, including PID controllers and fuzzy-logic-based systems, demonstrate limited effectiveness when the controlled object is highly nonlinear, inertial, and influenced by numerous internal and external disturbances. These methods are difficult to adapt to rapidly changing real-time conditions, and their capacity to model multifactor dependencies is insufficient for modern industrial environments [23-32]. This creates the need for intelligent forecasting and adaptive control tools capable of capturing nonlinear relationships and generating optimal control actions based on time-series analysis and exogenous factors.

Thus, the application of intelligent, data-driven, and predictive models capable of improving microclimate regulation accuracy, ensuring adaptation to environmental changes, and integrating into cyber-physical system architectures becomes increasingly relevant. In this context, neural network models occupy a prominent place due to their ability to reproduce complex system dynamics and forecast behavior based on measurements and predictive signals [33-40].

The purpose of this article is to conduct a systematic review of modern approaches to intelligent microclimate control in industrial environments, analyze machine-learning and neural-network methods, compare their capabilities and limitations, and evaluate the prospects for implementing these models within industrial cyber-physical systems. The article aims to identify trends, shortcomings of existing approaches, and scientific prerequisites for further development of microclimate forecasting and control models.

1. Systematic Review Methodology for Intelligent Microclimate Control Models in Industrial Cyber-Physical Systems

The systematic review methodology conducted in this study was based on the principles of transparency, scientific objectivity, and representativeness in order to ensure the reliability of the conclusions regarding the evolution of approaches to intelligent microclimate control in industrial environments within the frameworks of Industry 4.0 and cyber-physical systems. The primary objective is to identify, classify, and compare models for forecasting and regulating microclimate parameters (temperature, humidity, gas composition) used in industrial technological processes, as well as to evaluate their suitability for integration into CPS architectures. To achieve this goal, leading scientometric databases – Scopus, Web of Science, IEEE Xplore [40-51], SpringerLink – and the academic search platform Google Scholar were utilized, enabling broad coverage of interdisciplinary research in automation, machine learning, energy systems, and intelligent manufacturing technologies.

Source selection was performed using several inclusion criteria, such as: publications from 2010 to 2025; the presence of theoretical or applied models for microclimate control or forecasting; descriptions of intelligent methods (MLP, SVM, LSTM, GRU), mathematical models (ARX/ARMAX), hybrid systems, and neural network architectures including NNARX; relevance to industrial or building environments; peer review; and technological novelty. Exclusion criteria included: publications unrelated to microclimate or addressing it only superficially; non-peer-reviewed materials; short abstracts lacking methodological description; duplicate or derivative works; and studies lacking a connection between the model and real physical processes. The combination of these criteria enabled the formation of a representative set of sources relevant to the objectives of the study [51-59].

The search was performed using an extended set of keywords covering several thematic clusters: "microclimate control", "intelligent control", "HVAC predictive model",

"neural networks HVAC", "cyber-physical systems microclimate", "smart manufacturing climate", "NNARX climate model", "temperature humidity CO₂ prediction", "microclimate forecasting". An initial Google Scholar search for "intelligent microclimate control" yielded more than 18,000 sources, approximately 4,200 of which were directly related to models for predicting environmental parameters. A combination of terms such as "cyber-physical systems HVAC" in Scopus and Web of Science produced more than 1,900 unique publications, most of them published after 2016, reflecting the growing interest in integrating microclimate models into CPS [59-72]. Queries related to "NNARX" and "nonlinear autoregressive HVAC models" resulted in more than 850 papers, about 320 of which contained real experimental data or comparative studies with other time-series models.

In total, 112 relevant works were selected for in-depth analysis, including 68 articles in peer-reviewed journals, 27 international conference papers, 9 technical reports, and 8 dissertation studies. All sources were classified by model type [73-80] (PID, Fuzzy, ARX, ML, RNN, NNARX, hybrid architectures), application domain, mathematical complexity, dataset size, and the presence of practical validation. This approach made it possible to form a comprehensive understanding of the development trends in intelligent microclimate control methods, identify their strengths and limitations, and determine the prospects for applying NNARX autoregressive models in industrial cyber-physical systems.

2. Approaches to Microclimate Control in Industrial Systems Analysis

The evolution of approaches to microclimate control in industrial environments reflects a transition from simple linear regulators to advanced intelligent systems capable of modelling nonlinearity and forecasting environmental states. In the early stages of automation development, classical PID controllers dominated, providing temperature, humidity, or pressure stabilization through reactive responses to deviations from the setpoint. Their main advantages included ease of implementation, low computational requirements, and proven reliability in standard industrial conditions. However, in systems with high inertia, significant time delays, and multifactor dynamics, classical PID controllers demonstrate limited effectiveness, as their linear structure does not allow for capturing complex nonlinear relationships between microclimate parameters [80-88].

In response to these limitations, a shift toward heuristic methods occurred, with fuzzy-logic-based systems taking a leading place. Fuzzy controllers enable the description of system behavior through a set of rules that approximate expert knowledge and operator experience, providing improved adaptability under uncertainty. As a result, fuzzy systems have been widely used for temperature and humidity regulation, particularly in installations with pronounced nonlinearities. At the same time, their limitations include the complexity of constructing the rule base, high sensitivity to tuning quality, and limited scalability in complex industrial processes where the number of input variables increases substantially.

The further development of Industry 4.0 technologies and the expansion of sensor networks have created conditions for the emergence of machine-learning models capable of analyzing large volumes of data and identifying hidden dependencies between microclimate parameters. Algorithms such as Support Vector Machines, Decision Trees, Random Forest, and multilayer perceptrons (MLP) have shown significant advantages in forecasting temperature, humidity, and gas composition, as well as in solving energy-optimization tasks in HVAC systems. Their

key advantage lies in the ability to model nonlinear functional relationships and improve control accuracy based on data. However, the absence of internal memory and temporal structure limits their applicability in complex dynamic systems where it is essential to account for the history of parameter changes. This became a prerequisite for the transition to recurrent neural networks and NNARX models, which are analyzed in the following section [88-102].

To summarize the differences between the method groups discussed above, Table 1 presents a comparative overview of the key characteristics of classical, heuristic, and machine-learning approaches in the context of their application to industrial microclimate control.

Table 1

Comparison of microclimate control methods

Criterion / Method	PID	Fuzzy Logic / ANFIS	ML (SVM, DT, MLP)
Nonlinearity modelling	low	medium	high
Data requirements	minimal	moderate	high
Adaptability	low	medium–high	medium
Robustness to disturbances	medium	high	dataset-dependent
Predictive capability	none	limited	high
Model interpretability	high	medium	low
Computational complexity	very low	medium	medium–high
Advantages	simplicity, reliability	flexibility, handling uncertainty	modelling complex dependencies
Limitations	ineffective for nonlinear systems	complexity of rule design	no temporal memory, data-dependent
Applications	simple HVAC	nonlinear systems	T , H , CO_2 forecasting

3. Neural Network Architectures for Microclimate Forecasting

The development of neural network approaches for forecasting microclimate parameters has become one of the key directions in the evolution of intelligent control systems within the context of automation and the integration of production into cyber-physical system architectures. One of the earliest models in this field to gain widespread use were multilayer perceptron (MLP), which, due to their simplicity and ability to approximate nonlinear dependencies, were applied to the forecasting of temperature, humidity, and energy consumption in HVAC systems. However, the absence of an internal memory mechanism significantly limited their effectiveness in tasks requiring consideration of temporal dynamics, system inertia, and external disturbances [103-110]. This stimulated the transition toward models naturally suited for sequential data.

Further progress was associated with the emergence of recurrent neural networks, particularly RNNs, as well as their advanced modifications – LSTM and

GRU. Unlike MLPs, these networks possess state retention mechanisms that enable them to transfer information across time steps and model dynamic processes with much greater accuracy. LSTM and GRU models have demonstrated high effectiveness in forecasting microclimate parameters, including temperature, humidity, air gas composition, and ventilation characteristics. An analysis of scientific publications from 2010 to 2025 indicates that these architectures dominate microclimate modelling tasks, particularly in industrial environments characterized by high inertia and complex internal process structures [111-122]. Their distinctive features are summarized in Table 2, which presents a comparison of the three most representative architectures: LSTM, GRU, and NNARX.

Table 2

Comparison of neural network architectures (LSTM, GRU, NNARX)

Criterion / Architecture	LSTM	GRU	NNARX
Nonlinearity modelling ability	high	high	high
Time series handling	excellent	excellent	excellent
Long-term dependency modelling	strong	strong	depends on lag structure
Data requirements	high	high	moderate–high
Noise robustness	high	high	high
Model interpretability	low	low	medium
Computational complexity	high	medium–high	medium
Advantages	long memory, stability	faster training than LSTM	autoregression + exogenous inputs, high accuracy
Limitations	high computational complexity	less flexible than LSTM	requires correct lag selection
Typical applications	long microclimate time series	operational HVAC forecasting	microclimate forecasting in CPS

Particular attention is drawn to the class of autoregressive models with exogenous inputs, the most widespread of which is NNARX. Unlike classical recurrent networks, NNARX combines an autoregressive structure (accounting for several previous values of the predicted variable, such as indoor temperature) with the ability to incorporate exogenous signals that characterize external and internal influences on the microclimate – outdoor temperature, humidity, CO₂ concentration, solar radiation, technological load, and others. As a result, NNARX effectively models both the internal dynamics of the system and its response to external disturbances. A consolidated literature analysis shows that NNARX often provides higher short-term forecasting accuracy compared with traditional ARX/ARMAX models and several neural network approaches, making it one of the most promising tools for integration into industrial CPS solutions.

A separate direction is represented by hybrid models in which neural network approaches are combined with decision-making methods, particularly fuzzy logic (FLC) or model predictive control (MPC). Such systems make it possible to leverage the advantages of predictive models (LSTM, GRU, NNARX) together with mechanisms that generate control actions, ensuring high adaptability, robustness to disturbances, and the ability to operate under varying production loads. Hybrid architectures such as NNARX+FLC or RNN+MPC are considered promising directions for the development of intelligent microclimate control systems within cyber-physical production platforms [123-128].

4. Discussion: Models Integration into Cyber-Physical Systems

The integration of intelligent microclimate forecasting models into the architecture of cyber-physical systems (CPS) is a key stage in the transition toward adaptive, data-driven, and predictive control of industrial processes. CPS provides a unified interaction between the physical layer, which includes temperature, humidity, and CO₂ sensors, airflow measurement devices, and actuators (fans, valves, heaters), and the cyber layer, where mathematical models, machine-learning algorithms, and neural networks operate. In such an architecture, real-time sensor data are transmitted to the computational core, where models such as NNARX, RNN, or MLP generate forecasts of the future microclimate state. The forecasting results are then passed to the controller, which produces optimal control actions. This creates a closed adaptive control loop in which the system not only reacts to deviations but also anticipates them, thereby improving stability and responsiveness [25-36].

An important feature of modern CPS is that different neural network architectures offer significantly different capabilities in modelling dynamics and interacting with multifactor environments. MLP models demonstrate satisfactory accuracy in static or quasi-static conditions but do not account for the temporal structure of processes. RNNs and their modifications (LSTM, GRU) reproduce dynamic dependencies more accurately but require substantial computational resources and large training datasets. NNARX-type models combine the autoregressive approach with exogenous inputs, enabling effective forecasting of complex, nonlinear, and inertial processes characteristic of industrial ventilation and thermal regulation systems. A comparative analysis of the capabilities of various architectures is presented in Table 3, which summarizes their advantages and suitability for CPS integration.

Table 3

Comparison of neural network models for microclimate tasks

Criterion	MLP	RNN/LSTM/GRU	NNARX
Forecasting accuracy	medium	high	very high
Dynamic modelling	weak	strong	strong + ARX structure
External factor consideration	limited	possible	built-in (exogenous inputs)
Computational complexity	low	medium/high	medium
Suitability for CPS	limited	high	very high

The dynamics of the development of predictive control methods over the past 10–15 years demonstrate a clear shift from classical PID controllers and fuzzy systems toward recurrent neural networks and hybrid CPS architectures that combine forecasting with optimization of control actions. An analysis of publications in Scopus, Web of Science, and IEEE Xplore shows a steady increase in research focused on RNN/LSTM and NNARX models, reflecting the broader trend toward data-driven control, digital twins, and real-time Edge AI applications. This trend is visualized in Figure 1, which illustrates the evolution of approaches – from PID and Fuzzy Logic to modern NNARX and hybrid CPS-based models.

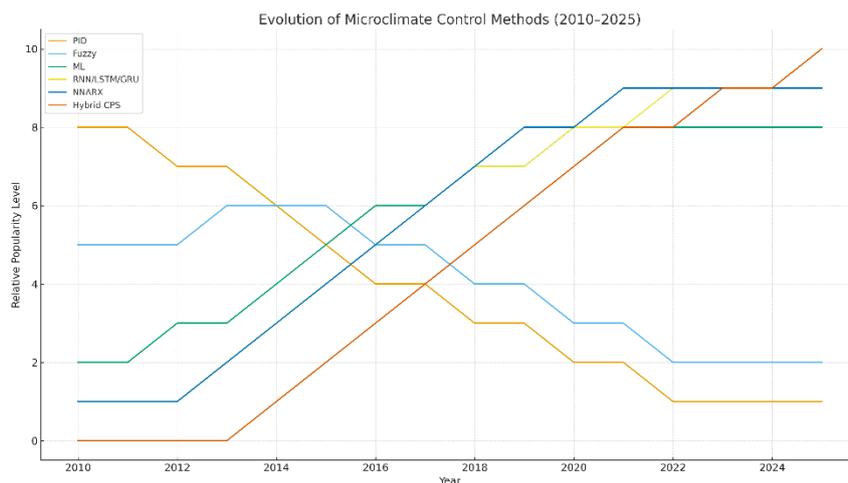


Fig. 1. Evolution of microclimate control methods (2010–2025)

Despite significant progress, the literature review has revealed several research gaps that hinder the scalability and unification of predictive models in industrial environments. Among them there is limited number of models that take into account a complex microclimate (temperature, humidity, CO₂ simultaneously), the lack of universal parametric approaches capable of adapting to different temperature ranges, as well as the shortage of real experimental samples from production workshops, where processes have high inertia and significant variability of external disturbances. An additional challenge is the real-time integration of intelligent models within CPS, particularly due to hardware constraints of controllers and the need to ensure system stability in the presence of delays and noise in data transmission channels. The identified research gaps form the basis for future work aimed at developing hybrid approaches, combining forecasting models with optimal control algorithms, and creating digital twins of industrial microclimate systems.

5. Conclusions

The systematic review of modern methods for forecasting and controlling microclimate parameters in industrial environments has demonstrated a substantial evolution of approaches – from classical PID controllers and fuzzy systems to intelligent machine-learning and neural-network models integrated into the architecture of cyber-physical systems. The comparative analysis showed that among existing models the NNARX architecture offers the most balanced capabilities for accurately forecasting dynamic microclimate parameters. NNARX combines autoregressive memory with the incorporation of exogenous factors, providing high short-term

forecasting accuracy, the ability to reproduce nonlinear behavior of industrial systems, and compatibility with real-time control requirements. These characteristics position NNARX as one of the most promising models for application in intelligent industrial CPS, aligning with the chosen direction of the dissertation research [45-58].

The analysis also confirmed the feasibility of using hybrid control systems in which the predictive capabilities of neural-network models are combined with decision-making algorithms such as fuzzy logic or MPC. In particular, the integration of NNARX with FLC enables the formation of a hierarchical system where the predictive processing of signals is combined with the robustness and interpretability provided by rule-based control. This approach is especially effective in environments with high inertia, numerous disturbances, and the need for real-time adaptation, making it a relevant strategy for developing modern industrial CPS.

At the same time, the literature review revealed several significant research gaps that must be addressed to advance the field. These include the lack of universal parametric models, insufficient consideration of complex microclimate variables ($T + H + CO_2$), the shortage of real industrial datasets, and the challenges of implementing predictive models in real time due to CPS computational limitations. Solving these issues is associated with the development of transfer-learning and federated-learning methods, the optimization of neural networks for edge devices, the application of physically grounded "grey-box" models, and the introduction of standards for semantic data interoperability.

Promising directions for further research include the creation of digital twins of microclimate systems, the development of personalized models in the context of Industry 5.0, the deployment of Edge AI for real-time operation, and the integration of intelligent models with optimal and predictive control systems. It is expected that the combination of the NNARX predictive model, hybrid control strategies, and CPS architecture will form the foundation of a new paradigm of intelligent, adaptive, and human-centric microclimate control in industrial environments.

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Еволюція підходів до інтелектуального контролю мікроклімату в промислових середовищах: огляд моделей для кіберфізичних систем

У даній статті представлено систематичний огляд сучасних підходів до інтелектуального прогнозування та керування параметрами мікроклімату у виробничих середовищах у контексті розвитку кіберфізичних систем (CPS). Проаналізовано класичні (PID), евристичні (Fuzzy Logic) та машинні методи керування, а також нейромережеві архітектури різної складності, включно з багат шаровими перцептронами (MLP), рекурентними моделями (RNN, LSTM, GRU) та авторегресійними нейромережевими підходами з екзогенними входами (NNARX). Особливу увагу зосереджено на моделі NNARX як одній із найбільш перспективних для задач короткострокового прогнозування параметрів мікроклімату, характерних для інерційних промислових систем вентиляції та теплового регулювання. Розкрито особливості інтеграції прогнозних моделей у структуру CPS, де поєднання датчиків, виконавчих механізмів та обчислювального кібер-рівня формує адаптивний контур керування в реальному часі. Проведено порівняльний аналіз основних нейромережових архітектур за критеріями точності, здатності до моделювання динаміки, врахування зовнішніх факторів та придатності до впровадження в CPS.

Огляд літератури дозволив виявити низку дослідницьких прогалів: недостатній обсяг робіт, що розглядають комплексний мікроклімат (T, H, CO_2), нестачу універсальних параметричних моделей, обмеженість реальних виробничих датасетів та складність забезпечення роботи прогнозних моделей у режимі реального часу. Сформульовано перспективні напрями подальших досліджень, серед яких розроблення цифрових двійників мікроклімату, використання Edge AI, застосування гібридних стратегій NNARX+FLC та адаптація систем до вимог Industry 5.0.

Ключові слова: інтелектуальне керування мікрокліматом; кіберфізичні

системи; нейронні мережі; RNN; NNARX.

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